



## FEATURES

- Suitable for measuring gas and liquid flow
- Heavy duty design
- Maximum visibility
- Proven technology
- Suitable for high temperature
- Suitable for high pressure
- Limit switch option
- Optional digital display

## PRODUCT OVERVIEW

The Metal tube rotameter is one of the rotameter types, specifically designed for high pressure and high temperature application. Unlike the acrylic tube and glass tube rotameters, float is not visible because of the metal tube. Instead, a magnetic coupling is used to transfer float movement to a pointer installed outside the tube in the display unit.

## STANDARD PARAMETERS

Size*	½" to 4" (DN15 to DN100)		
Height	250mm (for flanged connection and inlet at bottom/outlet at top)		
Material	316 SS and 304 SS (PTFE coating, heating jacket and other special designs are possible. Please contact us for detailed information)		
Medium	Liquids, Gases		
Flow range	Water: 20°C	1.6-16L/h ~ 10000-100000L/h	
	Air: 1 atm, 20°C	0.05-0.5Nm³/h ~ 180-1800 Nm³/h	
The turn-down ratio	10 : 1		
Accuracy	±1.6% FS		
Fluid temperature	-40...+200°C (PTFE:0...80°C)		
Ambient temperature	-20...+60°C		
Viscosity of fluid	DN15: η<10 mPa.S	DN25: η<250 mPa.S	DN50~100: η<300 mPa.S
Nominal pressure	DN15~DN50	1.6MPa, 4.0MPa	
	DN80~DN100	1.6MPa	
Process connection	Flange connection, (Standard: ANSI, DIN2501, Threaded connection, JIS)		
Electrical connection	M20×1.5 / ½" BSP / ½" NPT / ¾" BSP / ¾" NPT		
Installation	Vertical mounting (bottom in-top out), Horizontal mounting (left in-right out and right in-left out), bottom in-side out, side in-side out (Please specify when ordering)		
Straight unimpeded inlet run	Preferred to be ≥ 5D		
Straight unimpeded outlet run	Preferred to be ≥ 250 mm		
Degree of protection	IP67(Others need to be specified in the order)		
Max pressure	16-40 bar		
Max temperature	120~300°C		

\*Optional connection types and sizes may be possible depending on fluid type and flow range. Please contact us for these cases.

### DESIGN STANDARD

Metal tube rotameters are designed according to VDI/VDE 3513 Blatt 1. Maximum permissible error is defined according to VDI/VDE 3513 Blatt 2. Other applicable standards are ISA RP16.5, ISA RP16.6 and VDI/VDE 3513 Blatt 3.

### FLOW RANGES FOR WATER

Range Code	Conn Size and Type	Range for Water at 20°C
L57	DN15, FL/Thread	1.6-16 l/h
L59	DN15, FL/Thread	2.5-25 l/h
L61	DN15, FL/Thread	4-40 l/h
L63	DN15, FL/Thread	6-60 l/h
L65	DN15, FL/Thread	10-100 l/h
L67	DN15, FL/Thread	16-160 l/h
L68	DN15, FL/Thread	25-250 l/h
L70	DN15, FL/Thread	40-400 l/h
L72	DN15, FL/Thread	60-600 l/h
L75	DN25, FL/Thread	100-1000 l/h
L77	DN25, FL/Thread	160-1600 l/h
L79	DN25, FL/Thread	250-2500 l/h
L81	DN25, FL/Thread	400-4000 l/h
L83	DN50, FL/Thread	600-6000 l/h
L85	DN50, FL/Thread	1000-10000 l/h
L86	DN50, FL/Thread	1600-16000 l/h
L87	DN80, FL/Thread	2500-25000 l/h
L88	DN80, FL/Thread	4000-40000 l/h
L89	DN100, FL/Thread	6000-60000 l/h
L91	DN100, FL/Thread	10000-100000 l/h
L00	Please specify	Please specify

### FLOW RANGES FOR AIR

Range Code	Conn Size and Type	Range for Air at 20°C, 1 atm
A75	DN15, FL/Thread	0.05-0.5 Nm <sup>3</sup> /h
A77	DN15, FL/Thread	0.1-1 Nm <sup>3</sup> /h
A79	DN15, FL/Thread	0.16-1.6 Nm <sup>3</sup> /h
A82	DN15, FL/Thread	0.3-3 Nm <sup>3</sup> /h
A83	DN15, FL/Thread	0.4-4 Nm <sup>3</sup> /h
A85	DN15, FL/Thread	0.6-6 Nm <sup>3</sup> /h
A89	DN15, FL/Thread	1-10 Nm <sup>3</sup> /h
A91	DN25, FL/Thread	1.6-16 Nm <sup>3</sup> /h
A94	DN25, FL/Thread	3-30 Nm <sup>3</sup> /h
A96	DN25, FL/Thread	5-50 Nm <sup>3</sup> /h
A99	DN25, FL/Thread	7-70 Nm <sup>3</sup> /h
A101	DN25, FL/Thread	10-100 Nm <sup>3</sup> /h
A103	DN50, FL/Thread	16-160 Nm <sup>3</sup> /h
A106	DN50, FL/Thread	25-250 Nm <sup>3</sup> /h
A114	DN50, FL/Thread	40-400 Nm <sup>3</sup> /h
A118	DN80, FL/Thread	100-1000 Nm <sup>3</sup> /h
A120	DN100, FL/Thread	180-1800 Nm <sup>3</sup> /h
A00	Please specify	Please specify

### SELECTION GUIDE FOR WATER/AIR

To select the right flowmeter for your application, please specify the following when ordering a rotameter for water or air flow measurement:

- 1) Fluid name (water or air):
- 2) Flow range (minimum and maximum):
- 3) Operating pressure:
- 4) Operating temperature:
- 5) Maximum pressure:
- 6) Maximum temperature:

## SELECTION GUIDE FOR OTHER FLUIDS

The flow ranges specified in flow ranges tables are for air and water, only. If the fluid is other than air and water, specify the below information. Our sales engineers will help you choose the right rotameter.

1) Fluid name:
2) Flow range (minimum and maximum):
3) Operating pressure:
4) Operating temperature:
5) Maximum pressure:
6) Maximum temperature:
7) Fluid density:
8) Fluid viscosity (only for liquids):

## ORDERING CODES

<b>1. INSTALLATION FORM</b>		<b>PI</b>	<b>5. INDICATOR</b>		<b>P8</b>
<b>PI</b>	Vertical (Fluid inlet direction: from bottom to top)		<b>P8</b>	Indicator with stainless steel housing	
			<b>P10A</b>	Indicator with Aluminum housing	
<b>2. PROCESS CONNECTION</b>		<b>F</b>	<b>6. JACKET-TYPE</b>		<b>0</b>
<b>F</b>	Flange connection		<b>0</b>	None	
<b>W</b>	Screw thread connection		<b>T</b>	With Heating / cooling jacket	
<b>3. MATERIALS</b>		<b>S4</b>	<b>7. LIMIT SWITCHES</b>		<b>K1</b>
<b>S4</b>	304 SS		<b>K1</b>	Low limit	
<b>S6</b>	316 SS		<b>K2</b>	High limit	
<b>S4L</b>	304L SS		<b>K3</b>	Low limit and high limit	
<b>S6L</b>	316L SS				
<b>4. MEASURING MEDIUM</b>		<b>L</b>			
<b>L</b>	Liquid				
<b>G</b>	Gas				

**Ordering Example: MT-F300RT-PI-F-S4-L-P8-0-K1**

### NOTES

- Each meter is calibrated individually in our flow calibration site. As a standard rule, meters intended for liquid measurement are calibrated by water and those intended for gas measurement are calibrated by air. We also provide correction factors to convert meter reading to operating condition if requested.
- Rangeability of rotameters is generally 10:1. This means that if the desired maximum flow rate is 10m<sup>3</sup>/h, the minimum measurable flow rate is 1m<sup>3</sup>/h. The meter cannot measure from zero!
- The scale on the meter is correct ONLY for the specified fluid at pressure and temperature shown on the meter. If the fluid, operating temperature or operating pressure are different from what is written on the meter scale, correction factors need to be applied. In this case, contact us to provide you with the necessary correction coefficients.