



Stepped Shank

## FEATURES

- Solid bar-stock drilled design
- 3 different shank styles
- Flanged process connection

## APPLICATIONS

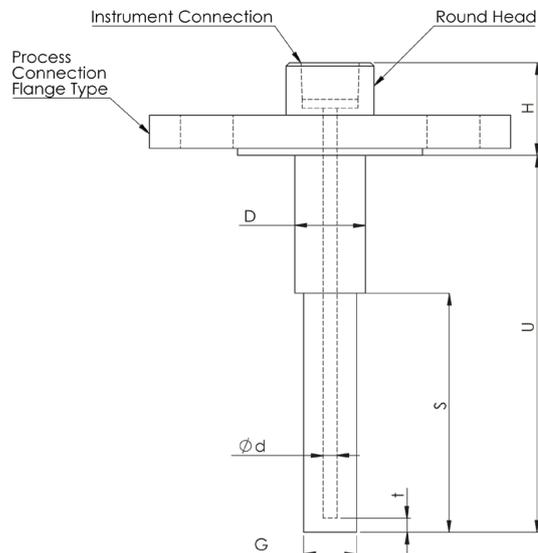
- Air & flue gas
- Tanks & vessels
- Oil & Gas applications

## STANDARD PARAMETERS

Shank form	Stepped
Flange material	AISI 316 SS
Well material	AISI 316 SS
Instrument connection	½" NPT (F)
Bore diameter	7 mm
Lag extension	50 mm
Root diameter	By order
Tip diameter	By order
Immersion length	By order
Tip thickness	5 mm
Process connection	Flange as per ANSI B16.5, EN 1092-1
Flange facing type	Raised face

Rev. 00

## DIMENSIONAL DRAWING



01 / 03

### ORDERING CODES

<b>1. SHANK FORM</b>		<b>P</b>	<b>8. CONNECTION LENGTH ("H")</b>		<b>20</b>
<b>P</b>	Stepped		<b>XXX</b>	Mention in 'mm' (minimum 30mm)	
<b>2. FLANGE MATERIAL</b>			<b>MG</b>	<b>9. ROOT DIAMETER ("D")</b>	
<b>MB</b>	Carbon Steel / ASTM A105	<b>MG</b>	AISI 316L SS		
<b>MC</b>	AISI 304 SS	<b>MV</b>	Titanium		
<b>MF</b>	AISI 316 SS				
<b>MM</b>	Monel				
<b>MO</b>	Hastelloy C-276				
<b>MR</b>	Inconel 625				
<b>MI</b>	AISI 321 SS				
<b>3. WELL MATERIAL</b>			<b>MG</b>	<b>10. TIP DIAMETER ("G")</b>	
<b>MB</b>	Carbon Steel / ASTM A105	<b>MG</b>	AISI 316L SS		
<b>MC</b>	AISI 304 SS	<b>MV</b>	Titanium		
<b>MF</b>	AISI 316 SS				
<b>MM</b>	Monel				
<b>MO</b>	Hastelloy C-276				
<b>MR</b>	Inconel 625				
<b>MI</b>	AISI 321 SS				
<b>4. INSTRUMENT CONNECTION</b>			<b>05N</b>	<b>11. BORE DIAMETER ("d")</b>	
<b>02N</b>	¼" NPT (F)	<b>04N</b>	½" NPT (F)		
<b>05N</b>	¾" NPT (F)	<b>02B</b>	¼" BSP (F)		
<b>04B</b>	½" BSP (F)	<b>05B</b>	¾" BSP (F)		
<b>04M</b>	M20 x 1.5 mm (F)				
<b>5. PROCESS CONNECTION</b>			<b>XXX</b>	<b>12. IMMERSION LENGTH ("U")</b>	
<b>XXX</b>	Refer Flange Table for the codes		<b>XXXX</b>	50 mm up to 1000 mm	
<b>6. FLANGE FACING</b>			<b>FF</b>	<b>13. STEP / TAPER LENGTH ("S")</b>	
<b>FF</b>	Flat Face		<b>XXX</b>	Mention in 'mm'	
<b>RJ</b>	Ring-Type Joint		<b>14. TIP THICKNESS ("t")</b>		
<b>RF</b>	Raised Face		<b>QQ</b>	5 mm	
<b>7. LAG EXTENSION ("T")</b>			<b>210</b>	<b>NN</b>	6.35 mm (¼")
<b>XXX</b>	35 mm up to 250 mm		<b>OO</b>	10 mm	
<b>8. CONNECTION LENGTH ("H")</b>			<b>20</b>	<b>15. CONSTRUCTION</b>	
<b>XXX</b>	Mention in 'mm' (minimum 30mm)		<b>FA</b>	Flange & well full penetration welded	
<b>9. ROOT DIAMETER ("D")</b>			<b>18</b>	<b>FB</b>	Flange & well thread jointed and seal Welded
<b>XX.X</b>	Mention in 'mm'		<b>FC</b>	Flange & well seal welded	
<b>10. TIP DIAMETER ("G")</b>			<b>18</b>	<b>16. COATING ON WELL &amp; FLANGE</b>	
<b>XX.X</b>	Mention in 'mm'		<b>ME</b>	PTFE	
<b>11. BORE DIAMETER ("d")</b>			<b>UU</b>		
<b>NN</b>	6.35 mm (¼")	<b>OO</b>	10 mm		
<b>UU</b>	7.0 mm	<b>YY</b>	11 mm		
<b>VV</b>	9.0 mm	<b>LL</b>	12 mm		
<b>WW</b>	9.6 mm	<b>ZZ</b>	13 mm		

### NOTES

- Other diameters, connections are available, please contact factory for details.
- Please refer "Technical Reference" for the proper selection of connections according to Head size and Outer diameter of the well.

17. OTHER OPTIONS		TC
XI	Plug & chain in SS	
XK	Electro polishing	
XL	Marking by laser	
XM	Marking by engraving	
TC	Material test certificate	
TD	Dye penetration test	
TF	PMI test	
TH	Hydro test certificate	
TN	NACE standards	
TW	WFC as per PTC 19.3TW:2010	

### Ordering Example:

**MT-W100FD-P-MG-MG-05N-XXX-FF-210-20-18-18-UU-100-50-QQ-FA-ME-TC**

### ORDERING CODES

ANSI B 16.5								
Code	Size	Rating	Code	Size	Rating	Code	Size	Rating
A01	½"	150#	A02	½"	300#	A03	½"	600#
A04	½"	900#	A05	½"	1500#	A06	½"	2500#
A07	¾"	150#	A08	¾"	300#	A09	¾"	600#
A10	¾"	900#	A11	¾"	1500#	A12	¾"	2500#
A13	1"	150#	A14	1"	300#	A15	1"	600#
A16	1"	900#	A17	1"	1500#	A18	1"	2500#
A19	1¼"	150#	A20	1¼"	300#	A21	1¼"	600#
A22	1¼"	900#	A23	1¼"	1500#	A24	1¼"	2500#
A25	1½"	150#	A26	1½"	300#	A27	1½"	600#
A28	1½"	900#	A29	1½"	1500#	A30	1½"	2500#
A31	2"	150#	A32	2"	300#	A33	2"	600#
A34	2"	900#	A35	2"	1500#	A36	2"	2500#
A37	2½"	150#	A38	2½"	300#	A39	2½"	600#
A40	2½"	900#	A41	2½"	1500#	A42	2½"	2500#
A43	3"	150#	A44	3"	300#	A45	3"	600#
A46	3"	900#	A47	3"	1500#	A48	3"	2500#
A49	4"	150#	A50	4"	300#	A51	4"	600#
A52	4"	900#	A53	4"	1500#	A54	4"	2500#